



Feature	COMPACT SERVER
Sheets metal sizes	up to 60"x120" (1524x3048mm)
Sheet thickness	(min: 24 Ga - max: 3/4") (0.5mm - 20mm)
Payload per pallet	6613 Lbs (3000 Kg)
Loading height	max. 5.9" (max. 150 mm)
Unloading height	max. 5.9" (max. 150 mm)
Overall dimensions	97" x 174" x 119" (2460x4400x3000mm)
Z axis stroke	47.24" (1200mm)
Z axis speed	433 IPM (11,0 m/min)
Horizontal comb stroke	63" (1600mm)
Comb speed	393 IPM (10,0 m/min)
Suction cups vertical stroke	13.78" (350 mm)
Suction cup speed	98 IPM (2.5 m/min)
Working cycle	120 seconds
Power and control unit	SIEMENS