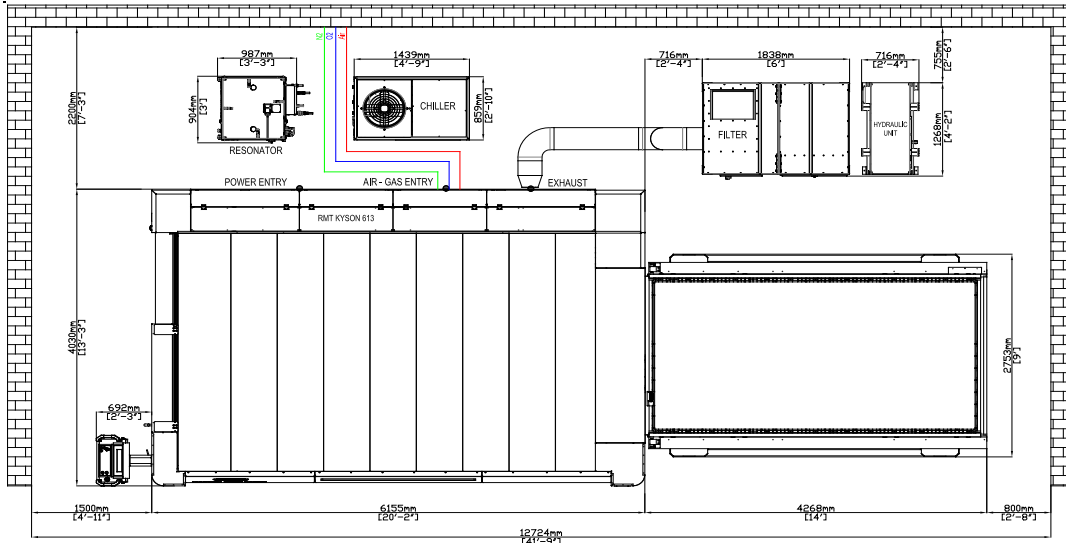




KYSON

613 FIBER LASER



Feature		6'6" x 13'1"			
Model Number		Kyson 613-2	Kyson 613-3	Kyson 613-4	Kyson 613-6
Laser light source		2 kW	3 kW	4 kW	6 kW
Production Cutting Capacity**	Mild Steel Oxygen	.625"	.750"	.875"	1.00"
	Mild Steel Nitrogen	.250"	.250"	.312"	.312"
	Stainless Steel	.375"	.500"	.625"	.750"
	Aluminum	.312"	.500"	.625"	.625"
	Brass	.187"	.250"	.375"	.500"
	Copper	.187"	.250"	.312"	.375"
Laser Fiber Diameter *		.004" (100 µm)	.004" (100 µm)	.004" (100 µm)	.004" (100 µm)
Pulse Peak Power		2 kW	3 kW	4 kW	6 kW
Average Power Consumption (220v/460v 3ph ± 10%)		21 kW	31 kW	34 kW	38 kW
Pulse Mode		Freq: 5 - 5000Hz Duty: 0 - 100%			
Power Stability		± 1-2% (power monitor)			
Beam Mode		Direct			
Protection of Laser Beam		Industrial Fiber Cable			
Laser Gas Composition		N/A			
Laser Gas Consumption		N/A			
Cooling Water Flow Rate		2.64 gpm (10 l/m)	5.28 gpm (20 l/m)	5.28 gpm (20 l/m)	10.56 gpm (40 l/m)
CNC Controller & Operator Panel		15" Touch Display, Ethernet Enabled, 2GB RAM with 8 GB Cfast Card			
Axis Movement		High Speed 4 Axes Servo Motor System			
Positioning System		Rack & Pinion		Linear	
Axis Speed (X,Y Traverse Speed)		5,551 IPM (141 m/min)		7,874 IPM (200 m/min)	
Acceleration		1.5G		3G	
Additional Power Consumption		-		+ 20 kWh	
Repeatability		± .0006" (± 0.015mm)		± .0004" (± 0.01mm)	
Positioning Accuracy		± .0012" (± 0.03mm)		± .0004" (± 0.01mm)	
Axis	X, Axis	6'8" (2050mm)			
	Y,W Axis	13'3" (4050mm)			
	Z Axis	5,9" (150mm)			
Sheet Dimensions		6'6" x 13'1" (2000x4000mm)			
Maximum Load Capacity		5,511 lbs (2,500 kg)			
Shuttle Table Change Time		Double pallet system. Exchange time 45 sec with max sheet weight			
Z - Axis Distance Control		Non-Contact			
Assist Gas	Mild Steel	Oxygen 7.25 - 87 PSI (0.5-6 Bar)			
	Stainless Steel	Nitrogen 7.25 - 362 PSI (0.5-25 Bar)			
	Aluminum	Dry Air or Nitrogen 7.25 - 362 PSI (0.5-25 Bar)			
Cutting Head		Precitec Procutter (Auto Focus)			
CAD/CAM Software		RADAN CAD / CAM			
Machine Dimensions (L x W x H)		438" x 159" x 85" (11115x4030x2155mm)			
Machine Weight		34,833 lbs (15,800 kg)			