


















## SPECIFICATIONS

Prices may be listed on a separate quotation page.  
 Prices and specifications are subject to change without notice.  
 Prices *MIGHT NOT INCLUDE* freight, handling and applicable taxes.

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Profile Type			A-ECO 118		Notes
			Dimensions	Min. Internal Diameter	
1	Solid - Square		1-1/4" x 1-1/4" 3/8" x 3/8"	36" 8"	○
2	Flat-Along Edge		2" x 3/8"	32"	○
3	Solid - Rectangle		3" x 5/8"	28"	○
4	Angle Leg-Out		1-1/2" x 1-1/2" 3/16"	24"	○●
5	Angle Leg-In		1-1/4" x 1-1/4" 3/16"	24"	○●X
6	T Section Leg-Down		2" x 2" x 1/4"	24"	○
7	T Section Leg-Out		2" x 2" x 1/4"	24"	○
8	T Section Leg-In		2" x 2" x 1/4"	24"	○
9	Tubing - Square		1-1/2" x 1-1/2" x 0.120"	48" ∞	○●
10	Tubing - Rectangle		2" x 1-1/4" x 0.120"	48" ∞	○●
11	Solid - Round		∅1-1/8"	36"	○●
12	Schedule 40 Pipe		1" SCH 40 1-1/2" SCH 40	20" ∞ 24" ∞	●
13	Tubing - Round		∅1" x 0.06" ∅2-3/8" x 0.06"	24" ∞ 40" ∞	●
14	C Section Leg-Out		2"	20"	○●
15	C Section Leg-In		2"	32"	○●

Capacity based on mild steel | ∞ Can be changed according to deformation  
 ○ Standard Rolls | ● Special Rolls | X Special Support Rolls | ▲ Special Tools

Shaft Diameters: 1.18"

Roll Diameters: Top 5.82"; Bottom 4.64"

Motor Power: 0.9 – 1.1 HP

Turning Speed: 6-13 FPM

Dimensions: 24" L x 32" W x 57" H

Weight: 485 lbs.

## RMT Profile Rolls A-ECO 118



### STANDARD SPECIFICATIONS:

- Steel frame
- Two bottom rolls are powered
- Direct drive power system with gears
- Top roll is idle ( free turning )
- Hardened rolls
- Rolls shafts are special steel material hardened and ground
- Double speed motor
- Standard rolls
- Adjustable guide rolls
- Horizontal and vertical working position

### OPTIONS:

- Pipe/Tube bending rolls
- Profile bending rolls
- Angle bending rolls
- Digital readout
- Special lateral angle guide rolls