












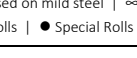
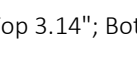





SPECIFICATIONS

Prices may be listed on a separate quotation page.
 Prices and specifications are subject to change without notice.
 Prices MIGHT NOT INCLUDE freight, handling and applicable taxes.

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Profile Type		A-FAB 314		Notes
		Dimensions	Min. Internal Diameter	
1	Solid - Square	 1-3/4" x 1-3/4" 5/8" x 5/8"	20" 15"	○
2	Flat-Along Edge	 4" x 3/4"	79"	○
3	Solid - Rectangle	 5" x 1"	24"	○
4	Angle Leg-Out	 3" x 3" 5/16"	32"	○●
5	Angle Leg-In	 2-3/4" x 2-3/4" x 1/4"	28"	○●
6	T Section Leg-Down	 3" x 3" x 3/8"	32"	○
7	T Section Leg-Out	 3" x 3" x 3/8"	32"	○
8	T Section Leg-In	 2-3/4" x 2-3/4" x 5/16"	32"	○
9	Tubing - Square	 2-3/4" x 2-3/4" x 0.120"	52" ∞	○●
10	Tubing - Rectangle	 3" x 1" x 0.120"	32" ∞	○●
11	Solid - Round	 Ø2"	20"	○●
12	Schedule 40 Pipe	 1/2" SCH 40 3" SCH 40	15" ∞ 32" ∞	●
13	Tubing - Round	 Ø5/8" x 0.040" Ø4" x 0.100"	8" ∞ 32" ∞	●
14	C Section Leg-Out	 C5-9#	63"	○●
15	C Section Leg-In	 C5-9#	63"	○●
16	I Section Easy Way	 S4-7.7#	24"	●

Capacity based on mild steel | ∞ Can be changed according to deformation
 ○ Standard Rolls | ● Special Rolls | X Special Support Rolls | ▲ Special Tools

Shaft Diameters: Top 3.14"; Bottom 2.75"
 Roll Diameters: 9.64"
 Motor Power: 5.5 HP
 Turning Speed: 19 FPM
 Dimensions: 58" L x 40" W x 56" H
 Weight: 3748 lbs.

RMT Profile Rolls A-FAB 314



STANDARD SPECIFICATIONS:

- Steel construction welded frame
- 3 Rolls are powered
- Hardened and ground shafts made of high tensile special steel
- Rolls are hardened and ground
- Horizontal and vertical working position
- Hardened standard rolls
- Mobile control panel
- 3 Axis mechanical lateral angle guide rolls
- Brake motor equipped for the precision bending
- Digital Read-Outs (2pcs)

OPTIONS:

- Pipe, tube and profile bending rolls
- Hydraulic lateral guide rolls (2 axis)
- NC control