SPECIFICATIONS

Prices may be listed on a separate quotation page.

Prices and specifications are subject to change without notice.

Prices MIGHT NOT INCLUDE freight, handling and applicable taxes.

844.RMT.INFO
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RMT Profile Rolls
A-FAB 629

	Profile Type		A-FAB 629		Notes
			Dimensions	Min. Internal Diameter	
1	Solid - Square		3-1/2" x 3-1/2" 1-1/4" x 1-1/4"	60" 28"	O
2	Flat-Along Edge		6" x 1-1/4"	100"	O
3	Solid - Rectangle		11" x 2"	60"	O
4	Angle Leg-Out		6" x 6" 3/4"	90"	O●
5	Angle Leg-In		6" x 6" 5/8"	120"	O●
6	T Section Leg-Down		6" x 6" x 5/8"	80"	O
7	T Section Leg-Out		6" x 6" x 5/8"	80"	O
8	T Section Leg-In		5" x 5" x 5/8"	100"	O
9	Tubing - Square		4" x 4" x 5/16"	126" ∞	O●
10	Tubing - Rectangle		6" x 2" x 3/16"	120" ∞	O●
11	Solid - Round		Ø3-1/2"	72"	O●
12	Schedule 40 Pipe		1" SCH 40 6" SCH 40	28"∞ 100"∞	●
13	Tubing - Round		Ø2-1/2" x 0.080" Ø7" x 0.160"	30"∞ 160"∞	●
14	C Section Leg-Out		C12-30#	80"	O●
15	C Section Leg-In		C12-30#	100"	O●
16	I Section Easy Way		S12-35#	100"	●
17	H Section Easy Way		W8-31#	120"	●
18	C Section Hard Way		C7-14.75#	315"	●
19	I Section Hard Way		S8-18.4#	200"	●
20	H Section Hard Way		W5-19#	170"	●

Capacity based on mild steel | ∞ Can be changed according to deformation

O Standard Rolls | ● Special Rolls | X Special Support Rolls | ▲ Special Tools

Shaft Diameters: 6.29"

Roll Diameters: 19.68"

Motor Power: 30 HP

Turning Speed: 9-19 FPM

Dimensions: 99" L x 93" W x 103" H

Weight: 23590 lbs.

STANDARD SPECIFICATIONS:

• Steel construction welded frame
• 3 Rolls are hydraulic powered by planetary gearbox separately
• Hardened and ground shafts made of high tensile special steel
• Rolls are hardened and ground
• Horizontal and vertical working position
• Hardened standard rolls
• Two speed working system
• Mobile control panel
• 3 Axis hydraulic lateral angle guide rolls
• Digital Read-Outs (2pcs)

OPTIONS:

• All kind of pipes, tubes, profile rolls and I and U beam attachments are available upon request
• Variable turning speed
• NC control