



SPECIFICATIONS

Prices may be listed on a separate quotation page.
 Prices and specifications are subject to change without notice.
 Prices **MIGHT NOT INCLUDE** freight, handling and applicable taxes.

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Profile Type			A-GIANT 1181		Notes
			Dimensions	Min. Internal Diameter	
1	Solid - Square		7" x 7"	100"	○
2	Flat-Along Edge		10" x 4"	122"	○
3	Solid - Rectangle		20" x 4"	100"	○
4	Angle Leg-Out		10" x 10" 1"	160"	○●
5	Angle Leg-In		10" x 10" 1"	180"	○●
6	T Section Leg-Down		10" x 10" 1"	120"	○
7	T Section Leg-Out		10" x 10" 1"	120"	○
8	T Section Leg-In		9" x 9" x 3/4"	158"	○
9	Tubing - Square		10" x 10" x 1/2"	305"∞	○●
10	Tubing - Rectangle		16" x 8" x 3/8"	433"∞	○●
11	Solid - Round		Ø8"	216"	○●
12	Schedule 40 Pipe		12" SCH 40	315"∞	●
13	Tubing - Round		Ø14" x 0.250"	423"∞	●
14	C Section Leg-Out		C15-50#	98"	○●
15	C Section Leg-In		C15-50#	112"	○●
16	I Section Easy Way		S20-96#	120"	●
17	H Section Easy Way		W18-119#	200"	●
18	C Section Hard Way		C12-30#	580"	●
19	I Section Hard Way		S15-50#	413"	●
20	H Section Hard Way		W10-68#	375"	●

RMT Profile Rolls A-GIANT 1181



STANDARD SPECIFICATIONS:

- Steel construction welded frame
- 3 Rolls are hydraulic powered by planetary gearbox separately
- Hardened and ground shafts made of high tensile special steel
- Rolls are hardened and ground
- Only horizontal working position
- Hardened standard rolls
- Two speed working system
- Mobile control panel
- 3 Axis hydraulic lateral angle guide rolls
- Digital Read-Outs (1pcs)

OPTIONS:

- All kind of pipes, tubes, profile rolls and I, H and U beam attachments are available upon request
- Variable turning speed
- NC control

Shaft Diameters: 11.81"

Roll Diameters: 31.49"

Motor Power: 100 HP

Turning Speed: 6-13 FPM

Dimensions: 187" L x 130" W x 134" H

Weight: 84879 lbs.

Capacity based on mild steel | ∞ Can be changed according to deformation
 ○ Standard Rolls | ● Special Rolls | ✕ Special Support Rolls | ▲ Special Tools