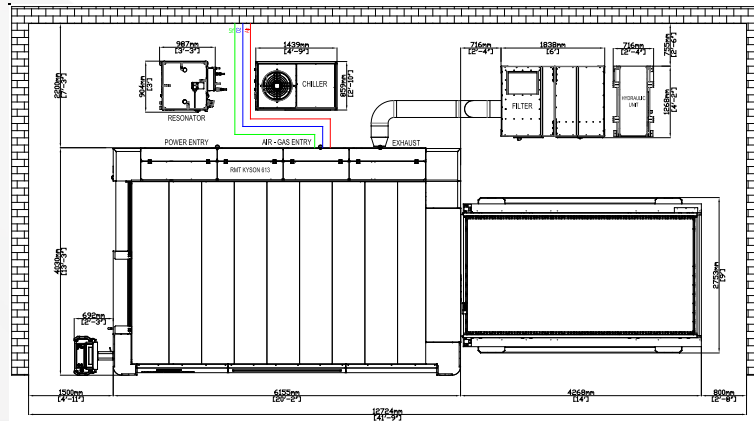




KYSON 613

Readily available up to 15 kW

Feature		6'6" x 13'1" (6'6" x 12' also readily available)			
Model Number		Kyson 613-2	Kyson 613-3	Kyson 613-4	Kyson 613-6
Laser light source		2 kW	3 kW	4 kW	6 kW
Production Cutting Capacity**	Mild Steel Oxygen	.625"	.750"	.875"	1.00"
	Mild Steel Nitrogen	.250"	.250"	.312"	.312"
	Stainless Steel	.375"	.500"	.625"	.750"
	Aluminum	.312"	.500"	.625"	.625"
	Brass	.187"	.250"	.375"	.500"
	Copper	.187"	.250"	.312"	.375"
Laser Fiber Diameter *		.004" (100 µm)	.004" (100 µm)	.004" (100 µm)	.004" (100 µm)
Pulse Peak Power		2 kW	3 kW	4 kW	6 kW
Average Power Consumption (220v/460v 3ph ± 10%)		21 kW	31 kW	34 kW	38 kW
Pulse Mode		Freq: 5 - 5000Hz Duty: 0 - 100%			
Power Stability		± 1-2% (power monitor)			
Beam Mode		Direct			
Protection of Laser Beam		Industrial Fiber Cable			
Laser Gas Composition		N/A			
Laser Gas Consumption		N/A			
Cooling Water Flow Rate		2.64 gpm (10 l/m)	5.28 gpm (20 l/m)	5.28 gpm (20 l/m)	10.56 gpm (40 l/m)
CNC Controller & Operator Panel		15" Touch Display, Ethernet Enabled, 6GB RAM with 8 GB Cfast Card			
Axis Movement		High Speed 4 Axes Servo Motor System			
Positioning System		Rack & Pinion			
Axis Speed (X,Y Traverse Speed)		7,874 IPM (200 m/min)			
Acceleration		3G			
Control Input Resolution		0.0001 inch			
Repeatability		± .0004" (± 0.01mm)			
Positioning Accuracy		± .0012" (± 0.03mm)			
Axis	Y Axis	6'8" (2050mm)			
	X,U Axis	13'3" (4050mm)			
	Z Axis	5.9" (150mm)			
Sheet Dimensions		6'6" x 13'1" (2000x4000mm)			
Maximum Load Capacity		5,511 lbs (2,500 kg)			
Shuttle Table Change Time		Double pallet system. Exchange time 45 sec with max sheet weight			
Z - Axis Distance Control		Non-Contact			
Assist Gas	Mild Steel	Oxygen 7.25 - 87 PSI (0.5-6 Bar)			
	Stainless Steel	Nitrogen 7.25 - 362 PSI (0.5-25 Bar)			
	Aluminum	Dry Air or Nitrogen 7.25 - 362 PSI (0.5-25 Bar)			
Cutting Head		Precitec Procutter (Auto Focus)			
CAD/CAM Software		RADAN CAD / CAM			
Machine Dimensions (L x W x H)		438" x 159" x 85" (11115x4030x2155mm)			
Machine Weight		34,833 lbs (15,800 kg)			



* Different diameter fiber cables are available.

* Due to ongoing product development, RMT reserves the right to modify any technical specifications and dimensions

* Alternate Optic Configurations: Cutting Capacity may vary depending on optic system settings. Working capacities may be higher or lower depending on the configuration.

** Conservative cutting capacities may vary depending on optic system settings. Working capacities may be higher or lower depending on the configuration.