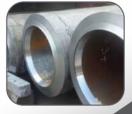
PIPE SPOOL MASTER 32





The PIPE SPOOL MASTER 32 is the workhorse for any pipe fabrication shop. Designed to put complex bevels on your pipes 6"-32" within minutes. A superior finish over traditional methods and one that your welders will love on wall thicknesses up to

3.9". Your J, U & V bevels, including radiused bevels are now easily programmed and processed in minutes rather than hours. With the upgraded controller you can even thread the ends of your pipe or tubes. The PIPE SPOOL MASTER 32 is revolutionizing the pipe fab industry and will dramatically increase your shop's efficiency and your company's profitability.





Complex Bevels Quickly Achieved

Standard Control

12	Pro	-Process Data Setting Screen		
- A-17	T	Fipe Thickness	1, 337 1 inch	
	D1	Root Face Thickness	8. 125 (inch)	
1	02	"Al Process Thickness	8. 758 (inch)	
1 2 2 7	D3.	Process Depth	8. 375 [inch]	
1 1 9	Đ4	Process Thickness	8, 488 Inch.	
- 13 -	05	Round Process Depth	8. 885 [Inch]	
1 243	R1	Round Process	8. 157 [inch]	
U-BEVEL	A1	Outer Dia First Angle	22. 8 [des]	
	A2	Outer Dia Second Angle	10.0 [deg]	
Save	A3	Inner Dia Process Angle	68, 8 (dea)	
	-Tool	Parameter Setting-		
	1	Tool Distance	2. 118 (Inch)	
The second second	2	Process Thickness	M. 125 [Inch]	



Simple-Easy Programming

Complex Bevels edicity Fellieved				
PIPE SPOOL MASTER 32	DETAILS			
Machine Capacity OD	6"- 32"			
Wall thickness Capacity (one setup)	3.9"			
Spindle RPMs Max	150 RPM			
X Axis Stroke	5"			
Z Axis Stroke	7" (Optional: up to 24")			
Weight	12,800 lbs			
Main Motor	10 Hp			
Machine Dimensions (LxWxH)	93" x 92" x 77"			
Standard Bevels/ Hard Tooling supplied with the machine	V Bevel (30° & 37.5°)			
Complex Bevels (U, J & C dimensions)	Standard			
Threading	Optional: Fanuc CNC			
Follower / Tracer Attachment (Optional)	If pipe is out of spec - round or oval, attachment will trace pipe to meet customer specifications.			