

# IRONWORKERS



MODEL	I-FAB 50S	I-FAB 66S	I-FAB 60D	I-FAB 71D	I-FAB 93D	I-FAB 126D (DX)	I-FAB 192DX
<b>Work Stations</b>	5	5	5	5	5	5	5
<b>Punching</b>							
Tonnage Standard	50	66	60	71	93	126	192
Tooling Large	1" x 1/2"	1-1/8" x 9/16"	1-1/2" x 3/8"	1-1/2" x 7/16"	1-1/2" x 9/16"	1-5/16" x 1"	1-1/2" x 1-1/4"
Tooling Oversize	X	X	X	2" x 3/8"	2" x 7/16"	2-1/8" x 5/8"	2" x 15/16"
Tooling Throat	X	X	4" x 1/8"	4-5/16" x 1/8"	4-5/16" x 1/4"	4-5/16" x 3/16"	4-5/16" x 7/16"
Depth Stroke	6-7/8"	8-5/8"	10"	12"	14"	D: 14" DX: 24"	24-9/16"
Length Cycle/Min (3/4") Work Height	1-15/16"	2-1/8"	2-5/16"	2-5/32"	3-5/32"	3-1/8"	3-1/8"
	20	25	25	25	25	25	22
	36-3/4"	37-9/16"	40-9/16"	40-9/16"	42-1/2"	43-3/4"	44-1/2"
<b>Flat Bar Shearing</b>							
Width & Thickness	11-3/4" x 1/2"	11-13/16" x 9/16"	11-3/4" x 9/16"	14-3/4" x 9/16"	18-7/8" x 9/16"	24" x 5/8"	24" x 7/8"
Blade Length Angle	12-7/16"	12-7/16"	12-1/2"	15"	19"	24"	24"
Flange Trim Work	3-1/8" x 3/8"	3-1/8" x 3/8"	3" x 1/4"	4"	4-3/4"	5" x 5/8"	5" x 5/8"
Height	36-3/4"	37-9/16"	35-3/4"	35-1/2"	37"	37"	37"
<b>Angle Shear</b>							
90 degrees 45	4 x 4 x 3/8	4-3/4 x 4-3/4 x 7/16	4-3/4 x 4-3/4 x 1/2	5 x 5 x 1/2	6 x 6 x 9/16	6 x 6 x 5/8	8 x 8 x 3/4
degrees Work	2-3/4 x 1/4	3-1/8 x 5/16	2-3/4 x 3/8	2-3/4 x 3/8	3-1/4 x 5/16	3-1/8 x 3/8	3-1/8 x 3/8
Height	44-7/8"	45-1/2"	44-1/2"	44-7/8"	47-1/4"	48"	44-1/2"
<b>Bar Shearing</b>							
Round Bar	1-3/16"	1-1/2"	1-1/2"	1-3/4"	2" x 7/16"	2-1/8"	2-1/2"
Square Bar	1"	1-3/8"	1-1/2"	1-3/4"	2"	2"	2-1/8"
Channel Shear H	3"	3"	5"	5"	6"	6"	6"
Beams	3"	3"	5"	5"	6"	6"	6"
T Beams Work	1-1/2" x 3/16"	3-5/32" x 5/16"	3-5/32" x 5/16"	3-9/16" x 7/16"	4 x 7/16"	4-3/4" x 1/2"	6" x 9/16"
Height	44-7/8"	45-1/2"	44-1/2"	44-7/8"	37"	37"	44-1/2"
<b>Notching</b>							
Rectangular Notcher	1-3/8" x 3" x 5/16"	1-5/8" x 3-15/16" x 3/8"	1-3/4" x 3-9/16" x 3/8"	1-3/4" x 3-9/16" x 3/8"	2" x 4" x 1/2"	2-3/8" x 4" x 1/2"	2-3/8" x 4" x 5/8"
Large V	4" x 4" x 3/16"	4" x 4" x 3/8"	4" x 4" x 3/8"	4" x 4" x 3/8"	4" x 4" x 1/2"	4" x 4" x 1/2"	4" x 4" x 5/8"
Work Height	36-3/4"	37-9/16"	35-1/2"	35-1/2"	37"	37"	44-1/2"
<b>Special Tooling</b>							
V Press Break (4")	4" x 1/2"	4" x 1/2"	10" x 1/2"	10" x 9/16"	10" x 3/4"	10" x 3/4"	10" x 1"
Multi Vee	X	X	19-1/2" x 1/8"	19-1/2" x 1/8"	19-1/2" x 1/8"	27-1/2" x 1/8"	27-1/2" x 1/8"
<b>Drive Motor</b>	5 HP	5 HP	7.5 HP	7.5 HP	10 HP	15 HP	15 HP
Net Weight Machine	2570	3175	3350	3520	5110	D:6550 DX:7650	13200
Dimensions Tonnage	56-1/2" X 37-1/2" x 66-1/4"	60" x 37-1/2" x 70"	59" x 37-1/2" x 74"	70" x 37-1/2" x 74"	75-1/2" x 37-1/2" 80"	D:81" x 38" DX:93" x 38" x 86"	93" x 38" x 90"
(Pressure)	50 TON	66 TON	60 TON	71 TON	93 TON	126 TON	192 TON