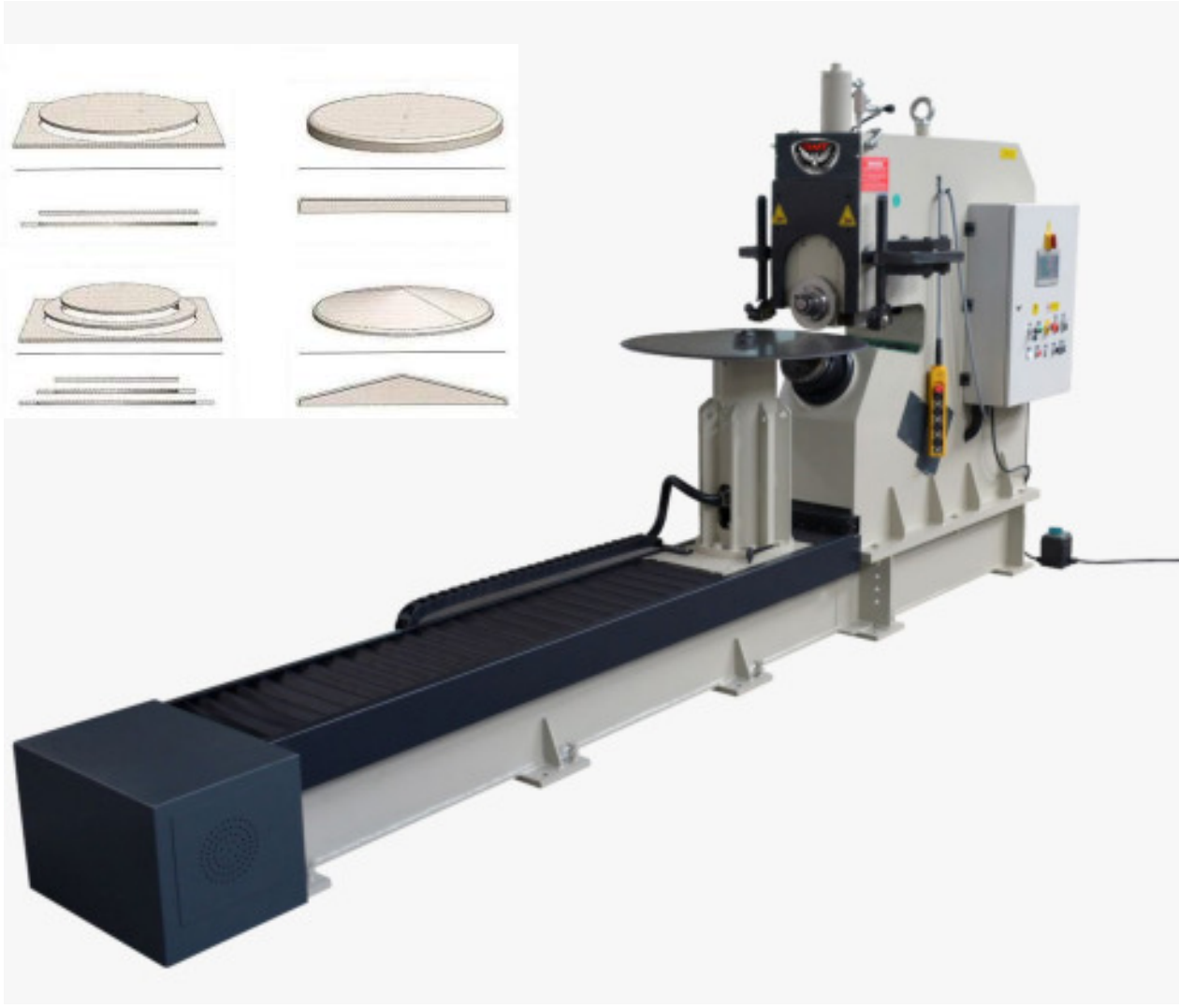


### CUTTING - FLANGING MACHINE MODEL FC-FAB 157.25



## CUTTING - FLANGING MACHINE MODEL FC-FAB 157.25

### MACHINE'S PERFORMANCES:

- MAXIMUM DIAMETER : 157"
- MINIMUM DIAMETER : 17"
- MAX. FLANGING RADIUS : 1.38"
- MAX. PLATE THICKNESS : 0.25" (CONSIDERING MILD STEEL A36)
- MAX. PLATE THICKNESS : 0.16" (CONSIDERING STAINLESS STEEL AISI 304-316)  
PLEASE CONSULT for smaller thickness materials
  
- INSTALLED HORSEPOWER : 12 HP Total
- ELECTRIC SUPPLY : 230 Volt or 460 Volt 3 Phase
- APPROX. DIMENSIONS : (L x W x H) 167 in x 28 in x 79 in
- APPROX. WEIGHT : 6800 lbs

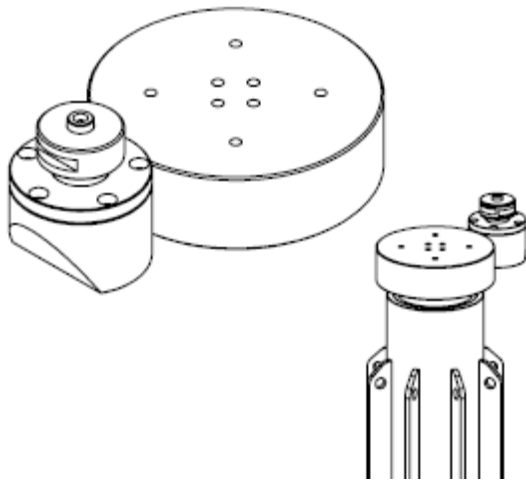


## **STANDARD FEATURES & SPECIFICATIONS**

- Easy operation with mobile control panel with push buttons
- Built according to EC Safety Directives and has CE Mark
- One set of flanging rolls included. (R25)
- One set of cutting blades included
- 2 speed part carrier (23-46 ft/min) and one speed rotation cutting system
- Top and bottom flanging rolls powered in rotation with planetary reducers
- Manually adjustable sheet centering for both flat and crowned dish flanging
- Both cutting and flanging operation on the same head

### Standard Operation Measures:

- Min Cutting Diameter Ø 19", Max Cutting diameter Ø 157"
- Min Flange Diameter Ø 21", Max Flange diameter Ø 157"



### Operation Measures with **OPTIONAL SMALL RADIUS ADAPTER** :

- Min Cutting Diameter Ø 12", Max Cutting diameter Ø 177"
- Min Flange Diameter Ø 14", Max Flange diameter Ø 175"
- **OPTIONAL SMALL RADIUS ADAPTER**



## **TERMS AND SALE CONDITIONS:**

-ONE SET OF FLANGING ROLLS INCLUDED; (R25mm standard)

Can be ordered different size if desired.

-ONE SET OF CUTTING BLADES INCLUDED;

### **OPTIONALS**

- All kind of special tools can be produced according to customer's request
- Extra Cutting Roll Set
- Extra Flange Roll Set
- Variable Speed drive for sensitive operations -

\***GUARANTEE TERM:** During 12 months from delivery date, the machine is covered by integral guarantee. RMT supplies a complete assistance including the replacement of defective parts and and/or workmanship under normal use and service. Technician stay & traveling expenses and transport cost may not be included.

\* **PAYMENT TERM :** See RMT Quote

\* **DELIVERY TIME :** See RMT Quote

\* **TESTING :** Can be done – Customer pays for material.